

# ADPOLY EV-600

Ethylene Vinyl Acetate Copolymer

Lotte Chemical Corporation

## Message:

EV-600 is EVA based adhesive resin containing anhydride.  
This grade shows strong adhesion to PE, EVA, aluminum, and it has polyolefin-like properties. In addition, its processability is excellent.  
EV-600 is mainly intended for use as a adhesive resin in automobile head liner.

General Information			
Features	Good Adhesion		
	Good Processability		
Uses	Adhesives		
	Automotive Applications		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10 to 15	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	32		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	6.18	MPa	ASTM D638
Tensile Elongation (Break)	> 500	%	ASTM D638
Flexural Modulus	177	MPa	ASTM D790
Flexural Strength	6.57	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	350	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	60.0	°C	ASTM D1525
Additional Information	Nominal Value	Unit	Test Method
Adhesion Strength	> 4.00	kgf/2 cm	ASTM D903

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