

NuSil MED-4065

Rubber

NuSil Technology

Message:

NuSil Technology's restricted materials may be considered for use in short-term implant applications, 29 days or less, or for external applications. High consistency rubber, or HCR, consists of high molecular weight polymer combined with silica to produce a material that can be molded, extruded, or calendared into a useful end product. An HCR has the consistency of clay and is primarily formulated in a one or two part system (peroxide and platinum catalysts respectively). Most platinum cure high consistency rubbers are two component systems with an easy-to-work-with 1:1 mix ratio.

Comments: HIGH TEAR

General Information	
Filler / Reinforcement	Silica gel filler
Features	High molecular weight
	Good tear strength
	Low shrinkage
Uses	Medical/nursing supplies
Agency Ratings	USP Class VI
Processing Method	Extrusion
	Calendering
	Injection molding

Mechanical	Nominal Value	Unit
Tensile Strength (200% Strain)	2.07	MPa
Thermoset	Nominal Value	Unit
Thermoset Components		
Component a	Mixing ratio by weight: 1.0	
Component B	Mixing ratio by weight: 1.0	
Additional Information	Nominal Value	Unit
Cure System	Platinum	
Plasticity: 130 mils		
Uncured Properties	Nominal Value	Unit
Density	1.21	g/cm³
Curing Time (116°C)	0.17	hr
Pot Life (25°C)	330	min
Cured Properties	Nominal Value	Unit
Shore Hardness (Shore A)	65	
Tensile Strength	7.93	MPa
Tensile Elongation at Break	950	%
Tear Strength	43.8	kN/m

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