

TAIRIPRO K3004

Polypropylene Impact Copolymer

Formosa Plastics Corporation

Message:

FCFC PP resin K3004 meets the requirements of RoHS and the certificates of environmental protection.

General Information			
Features	Impact copolymer		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	1.4 - 1.8	%	Internal method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	85		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	23.5	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	> 200	%	ASTM D638
Flexural Modulus (23°C)	1030	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact			ASTM D256
-20°C, 3.18 mm	86	J/m	ASTM D256
23°C, 3.18 mm	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 6.35 mm)	108	°C	ASTM D648
Injection	Nominal Value	Unit	
Mold Temperature	30.0 - 50.0	°C	
Injection Pressure	2.94 - 5.88	MPa	
Injection instructions			
Screw Temp: 180-230 °C			

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