# 3M<sup>™</sup> Dyneon<sup>™</sup> Fluoroelastomer FT 2481

#### Fluoroelastomer

#### 3M Advanced Materials Division

#### Message:

3M™ Dyneon™ Fluoroelastomer FT 2481 is a terpolymer made from hexafluoropropylene, vinylidene fluoride and tetrafluoroethylene. It is a raw gum without curatives.

**Special Features** 

Composition: terpolymer of vinylidene fluoride, hexafluoropropylene and tetrafluoroethylene

Process targets: compression moulding

Amine and bisphenol curable

High viscosity gum stock without incorporated curatives

Improved resistance to organic solvents compared to dipolymers

General Information			
Features	Terpolymer		
	Viscosity, High		
Uses	O-rings		
Forms	Thick sheet		
Processing Method	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.86	g/cm³	Internal method
Mooney Viscosity (ML 1+10, 121°C)	75	MU	Internal method
Fluorine Content	69	%	Internal method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	75		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>1</sup> (100% Strain)	5.50	MPa	ASTM D412A
Tensile Strength <sup>2</sup>	15.2	MPa	ASTM D412A
Tensile Elongation <sup>3</sup> (Break)	220	%	ASTM D412A
Compression Set (200°C, 70 hr)	24	%	ASTM D1414
NOTE			
1.	D mould		
2.	Die D		
3.	D mould		

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### Recommended distributors for this material

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