

POLYMAN® (ABS) LP 330

Acrylonitrile Butadiene Styrene

A. Schulman Europe

Message:

Good flow ABS grade

General Information			
Features	Good liquidity		
Processing Method	Injection molding		
Resin ID (ISO 1043)	ABS		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	32.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	104	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	42.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.4	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	7.0	kJ/m ²	ISO 179/1eA
23°C	14	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	92	kJ/m ²	ISO 179/1eU
23°C	95	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	85.0	°C	ISO 75-2/Bf
1.8 MPa, not annealed	72.0	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	102	°C	ISO 306/A50
--	98.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Burning Rate (2.00 mm)	48	mm/min	ISO 3795
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	675	°C	IEC 60695-2-12
3.00 mm	675	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13

1.50 mm	700	°C	IEC 60695-2-13
3.00 mm	700	°C	IEC 60695-2-13

Additional Information

- 1.)
- Not for use in food contact applications2.)
- Not for use in medical or pharmaceutical applications

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

