## Sinvicomp DBS2605

## Rigid Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

## Message:

SINVICOMP DBS2605 is a rigid polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by extrusion. The main characteristics of SINVICOMP DBS2605 are: impact resistance. Typical application areas include: Electrical/electronic applications Water pipes/pipes/drinking water

General Information Features Impact resistance, high Catheter Uses Piping system Forms Powder Processing Method Extrusion Physical Nominal Value Unit Test Method Specific Gravity 1.44 - 1.48 ASTM D792 g/cm<sup>3</sup> Volume density-(g/cc)<sup>1</sup> 0.620 Thermal stability-Congo Red (190°C) 30.0 min BS 2782 Mechanical Nominal Value Unit Test Method Tensile Strength (Yield) 47.1 MPa ASTM D638 Tensile Elongation (Break) 70 % ASTM D638 Nominal Value Unit Test Method Impact Notched Izod Impact 130 J/m ASTM D256 Nominal Value Thermal Unit Test Method °C Vicat Softening Temperature 88.0 **ASTM D1525** 

Additional Information

Typical temperature profile for SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.Feeding zone: 160°CCompression zone: 160°C~170°CMixing zone: 170°C~180°CNozzle/Die Zone: 180°C

NOTE

1.

Method: JIS 6721

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