

LNP™ THERMOCOMP™ DX06413H compound

Polycarbonate
SABIC Innovative Plastics

Message:

LNP THERMOCOMP DX06413H is a compound based on Polycarbonate resin containing 40% Glass Fiber. Added features of this material include: Easy Molding, Mold Release.

Also known as: LNP* THERMOCOMP* Compound DF-1008 EM MR BE

Product reorder name: DX06413H

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	Mold Release		
Features	Good Mold Release		
	Good Moldability		
Processing Method	Injection Molding		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	10500	MPa	ASTM D638
Tensile Strength (Break)	84.8	MPa	ASTM D638
Tensile Elongation (Break)	1.1	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	53	J/m	ASTM D256
Unnotched Izod Impact (23°C)	370	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 to 304	°C	
Middle Temperature	310 to 321	°C	
Front Temperature	321 to 332	°C	
Processing (Melt) Temp	304 to 327	°C	
Mold Temperature	82.2 to 110	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		

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Recommended distributors for this material

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