

Boda BDF2602AP

Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

Message:

BDF2602AP is a medium viscosity curative incorporated fluoroelastomer copolymer. This is a general purpose grade, well suited for application where excellent process property is required. BDF2602AP can be compounded to meet the major fluoroelastomer specifications. BDF2602AP can be used for compression molding of O-rings, gaskets or oil seals or extrusion molding of articles. It can be mixed using typical fluoroelastomer compounding ingredients. Mixing can be accomplished with two-roll mills or internal mixers. Finished goods can be produced by a variety of rubber processing methods.

General Information			
Features	Copolymer		
	General		
	Medium viscosity		
Uses	Washer		
	Composite		
	Seals		
	General		
Appearance	White		
Processing Method	Composite		
	Extrusion		
	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.80	g/cm ³	
Mooney Viscosity (ML 1+10, 121°C)	38	MU	
Fluorine Content	66	%	
Solubility	LMW Ketones and esters		
MH ¹ (177°C)	2.10	N·m	
ML ² (177°C)	0.260	N·m	
t'90 ³ (177°C)	2.0	min	
ts2 ⁴ (177°C)	1.2	min	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ⁵ (Shore A)	76		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ⁶ (Yield)	13.8	MPa	ASTM D412
Tensile Elongation ⁷ (Break)	220	%	ASTM D412
Compression Set (200°C, 70 hr)	21	%	ASTM D395B
Additional Information			

Test Compound:
Polymer: 100
MT Black (N990): 30 phr
MgO: 3 phr
Ca(OH)₂: 6 phr
Curing Condition:
Press: 10 min at 170°C
Oven: 24 hr at 230°C

NOTE

1.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
2.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
3.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
4.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
5.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
6.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
7.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C

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