MAJORIS PP 30 FV NOIR 8229

Polypropylene

AD majoris

Message:

PP 30 FV NOIR 8229 is a 30% glass fibres reinforced polypropylene, with an excellent combination of its thermal and mechanical properties. APPLICATIONS

PP 30 FV NOIR 8229 is used for injection applications, it is available only in standard black but other colours can be provided on request.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.12	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR)	18	g/10 min	ISO 1133
Molding Shrinkage	0.40 - 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus ¹	6100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	7.0	kJ/m²	ISO 179/1eA
23°C	8.0	kJ/m²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	159	°C	ISO 75-2/B
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	230 - 270	°C	
Mold Temperature	30.0 - 70.0	°C	
Injection Rate	Moderate		
Injection instructions			
Hold-on Pressure: 50 to 70% of the injecti	on pressure.		
NOTE			

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2.0 mm/min

Recommended distributors for this material

1.

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