# Trilliant<sup>™</sup> HC HC7300-0013 ESD Black

## Acrylonitrile Butadiene Styrene

### PolyOne Corporation

#### Message:

Trilliant<sup>™</sup> HC HC7300-0013 ESD Black is an Acrylonitrile Butadiene Styrene (ABS) product filled with 13% carbon fiber. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Trilliant<sup>™</sup> HC HC7300-0013 ESD Black include electrical/electronic applications, housings and medical/healthcare. Characteristics include: Flame Rated

**RoHS** Compliant

Conductive

General Information				
UL YellowCard	E76261-101515920			
Filler / Reinforcement	Carbon Fiber,13% Filler by Weight			
Features	Antistatic			
	Conductive			
	Electrically Conductive			
	Statically Conductive			
Uses	Computer Components Connectors			
	Electrical Housing			
	Electrical/Electronic Applications			
	Housings			
	Medical Device Housings			
	Medical/Healthcare Applications			
RoHS Compliance	RoHS Compliant			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.11	g/cm³	ASTM D792	
Molding Shrinkage			ASTM D955	
Flow	0.050 to 0.20	%		
Across Flow	0.40 to 0.60	%		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus <sup>1</sup>	7720	MPa	ASTM D638	
Tensile Strength (Break)	78.6	MPa	ASTM D638	
Tensile Elongation <sup>2</sup> (Break)	1.5	%	ASTM D638	
Flexural Modulus	8620	MPa	ASTM D790	
Flexural Strength	123	МРа	ASTM D790	

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	43	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.35 mm	102	°C	
1.8 MPa, Unannealed, 6.35 mm	97.0	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+3 to 1.0E+5	ohms	ASTM D257
Volume Resistivity	1.0E+3 to 1.0E+5	ohms·cm	ASTM D257
Static Decay - (Mil-B-81705C), 12% RH, 5000 kV to 50 kV	2	msec	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	НВ		
1.50 mm	НВ		
3.00 mm	НВ		
Injection	Nominal Value	Unit	
Processing (Melt) Temp	227 to 238	°C	
NOTE			
1.	Type I, 5.1 mm/min		
2.	Type I, 5.1 mm/min		

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