

Wanthane® WHT-1285

Thermoplastic Polyurethane Elastomer (Polyester)

Wanhua Chemical Group Co., Ltd.

Message:

WHT-1285 is economical polyester-based TPU for injection molding and extrusion applications, supplied in form of transparent, translucent, colorless or slightly yellowish pellets with Good strength&resilience

Applications:

Air Tube, Injection part. etc

General Information	
Features	Good Strength
	Resilient
Uses	Tubing
Appearance	Colorless
	Translucent
	Transparent - Slight Yellow
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	85		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	4.00	MPa	
300% Strain	6.00	MPa	
Tensile Strength	25.0	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Tear Strength	80.0	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-35.0	°C	ASTM D3417
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	2.0 to 3.0	hr	
Rear Temperature	180	°C	
Middle Temperature	185	°C	
Front Temperature	190	°C	

Nozzle Temperature	195	°C
Injection Pressure	70.0	MPa
Extrusion	Nominal Value	Unit
Drying Temperature	90.0 to 100	°C
Drying Time	3.0 to 4.0	hr
Cylinder Zone 1 Temp.	180	°C
Cylinder Zone 3 Temp.	190	°C
Cylinder Zone 5 Temp.	195	°C
Die Temperature	190	°C

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