

RTP 4499 X 113529 A

Polyamide

RTP Company

Message:

Glass Fiber - Flame Retardant - Halogen Free - Preliminary Data Sheet

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Features	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Moisture Content	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12400	MPa	ASTM D638
Tensile Strength	159	MPa	ASTM D638
Tensile Elongation (Yield)	1.5 - 2.5	%	ASTM D638
Flexural Modulus	11700	MPa	ASTM D790
Flexural Strength	221	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	590	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	274	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-40.0	°C	
Processing (Melt) Temp	310 - 343	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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