

# Geon™ Vinyl Flexible R264AE

Flexible Polyvinyl Chloride

PolyOne Corporation

## Message:

Geon™ Vinyl Flexible R264AE is a Flexible Polyvinyl Chloride product. It can be processed by coextrusion, extrusion, injection molding, or profile extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Construction Applications. Primary characteristic: high gloss.

General Information	
Features	High Gloss
Uses	Construction Applications
Forms	Pellets
Processing Method	Coextrusion
	Extrusion
	Injection Molding
	Profile Extrusion

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	86		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Break)	16.9	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	250	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength <sup>3</sup>	70.1	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-21.1	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	193 to 204	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	177 to 185	°C	

NOTE	
1.	Type IV, 510 mm/min
2.	Type IV, 510 mm/min
3.	Die C, 510 mm/min

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