

Fiberfil® PP-68/TC/20

Polypropylene Copolymer

Fiberfil® Engineered Plastics Inc.

Message:

Fiberfil®PP-68/TC/20 is a polypropylene copolymer (PP Copoly) material, which contains 20% talc filler. This product is available in North America.

Fiberfil®The main features of PP-68/TC/20 are:

ROHS certification

Copolymer

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Features	Copolymer		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow			ASTM D955
3.18 mm	1.0	%	ASTM D955
6.35 mm	1.2	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	80 - 85		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2480	MPa	ASTM D638
Tensile Strength (23°C)	27.6	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	30	%	ASTM D638
Flexural Modulus - Tangent (23°C)	2340	MPa	ASTM D790
Flexural Strength (23°C)	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	80	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	82.2	°C	ASTM D648
1.8 MPa, not annealed	76.7	°C	ASTM D648
Injection	Nominal Value	Unit	Test Method
Drying Temperature	76.7	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	199 - 210	°C	

Middle Temperature	204 - 227	°C
Front Temperature	182 - 199	°C
Nozzle Temperature	182 - 193	°C
Processing (Melt) Temp	199 - 232	°C
Mold Temperature	32.2 - 71.1	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.00 - 0.689	MPa

Injection instructions

Screw speed: Medium to Fast

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