

Cellidor B 631-12

Cellulose Acetate Butyrate

ALBIS PLASTIC GmbH

Message:

Cellidor B 631-12 is a Cellulose Acetate Butyrate (CAB) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

REACH Compliant

RoHS Compliant

Plasticized

Eco-Friendly/Green

General Information			
Additive	Plasticizer (12%)		
Features	Non-Phthalate Plasticizer		
	Renewable Resource Content		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 132/30)	55.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	35.0	MPa	
Break	34.0	MPa	
Tensile Strain (Break)	21	%	ISO 527-2
Flexural Stress (3.5% Strain)	39.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	23	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	87.0	°C	ISO 75-2/A
Vicat Softening Temperature	88.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	50.0 to 80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.050	%	
Extrusion	Nominal Value	Unit	
Melt Temperature	180 to 230	°C	

Die Temperature

40.0 to 80.0

°C

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