

# Shinko-Lac® ASA U407

Acrylonitrile Styrene Acrylate

Mitsubishi Rayon America Inc.

### Message:

Shinko-Lac® ASA U407 is an Acrylonitrile Styrene Acrylate (ASA) material. It is available in North America for injection molding.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (220°C/5.0 kg)	1.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	110		ASTM D785
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	98	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	91.0	°C	ISO 306/B

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Recommended distributors for this material


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