# Boltaron 2009

### Polyvinyl Chloride

#### **Boltaron Performance Products**

#### Message:

Boltaron 2009 is a premium grade copolymer PVC with high impact strength. It can be silk-screen and offset printed, die cut and thermoformed using conventional techniques.

Boltaron 2009 is primarily for file folders and outguide applications. It has excellent U.V. stability for fade resistance and high impact properties to resist cracking. This material is recommended for offset and silk screen printing, die-cut, R.F. welding and heat sealing applications.

Gauges: .009" - .030"

General Information

Sizes - Sheets and rolls cut to specification.

Colors : wide variety of custom colors

| General mormation           |  |                       |             |  |  |  |  |  |  |
|-----------------------------|--|-----------------------|-------------|--|--|--|--|--|--|
| Features                    | Copolymer<br>Excellent Printability<br>Good Crack Resistance |                       |             |  |  |  |  |  |  |
|                             |  |                       |             |  |  |  |  |  |  |
|                             |  |                       |             |  | Good UV Resistance<br>Heat Sealable<br>High Impact Resistance<br>Paintable |  |  |  |  |
|                             |  | Weldable              |             |  |  |  |  |  |  |
|                             |  |                       |             |  |  |  |  |  |  |
|                             | Uses   | Business Equipment    |             |  |  |  |  |  |  |
|                             |  | Consumer Applications |             |  |  |  |  |  |  |
| Decorative Displays         |  |                       |             |  |  |  |  |  |  |
| Labels                      |  |                       |             |  |  |  |  |  |  |
| Stationary Supplies         |  |                       |             |  |  |  |  |  |  |
|                             |  |                       |             |  |  |  |  |  |  |
| Appearance                  | Colors Available   |                       |             |  |  |  |  |  |  |
| Forms                       | Sheet  |                       |             |  |  |  |  |  |  |
| Processing Method           | Die Molding  |                       |             |  |  |  |  |  |  |
|                             | Thermoforming  |                       |             |  |  |  |  |  |  |
|                             |  |                       |             |  |  |  |  |  |  |
| Physical                    | Nominal Value  | Unit                  | Test Method |  |  |  |  |  |  |
| Specific Gravity            | 1.37   | g/cm³                 | ASTM D792   |  |  |  |  |  |  |
| Hardness                    | Nominal Value  | Unit                  | Test Method |  |  |  |  |  |  |
| Rockwell Hardness (R-Scale) | 102  |                       | ASTM D785   |  |  |  |  |  |  |
| Mechanical                  | Nominal Value  | Unit                  | Test Method |  |  |  |  |  |  |
| Tensile Strength (Yield)    | 34.5   | MPa                   | ASTM D638   |  |  |  |  |  |  |
| Flexural Modulus            | 1790   | MPa                   | ASTM D790   |  |  |  |  |  |  |
| Flexural Strength (Yield)   | 51.0   | MPa                   | ASTM D790   |  |  |  |  |  |  |
| Impact                      | Nominal Value  | Unit                  | Test Method |  |  |  |  |  |  |
|                             |  |                       |             |  |  |  |  |  |  |

| Notched Izod Impact                    | 530 to 800    | J/m  | ASTM D256   |  |
|--|---------------|------|-------------|--|
| Thermal                                | Nominal Value | Unit | Test Method |  |
| Deflection Temperature Under Load (1.8 |               |      |             |  |
| MPa, Unannealed)                       | 64.4          | °C   | ASTM D648   |  |

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