# Softell TKG 442N C12507

## Polyolefin

### LyondellBasell Industries

#### Message:

Softell TKG 442N is a UV stabilised, 12 % glassfiber reinforced thermoplastic polyolefin compound for injection moulding. This very low warpage grade has been especially designed for aesthetical automotive interior applications. Softell TKG 442N combines soft touch haptics, a matt surface, a very good sound dampening with a high stiffness and an excellent scratch resistance. The grade is available in colour, pellet form.

| General Information                   |                                  |          |             |  |  |
|---------------------------------------|----------------------------------|----------|-------------|--|--|
| Filler / Reinforcement                | Glass Fiber,12% Filler by Weight |          |             |  |  |
| Additive                              | UV Stabilizer                    |          |             |  |  |
| Features                              | Ductile                          |          |             |  |  |
|                                       | Good UV Resistance               |          |             |  |  |
|                                       | High Impact Resistance           |          |             |  |  |
|                                       | High Scratch Resistance          |          |             |  |  |
|                                       | High Stiffness                   |          |             |  |  |
|                                       | Low Gloss                        |          |             |  |  |
|                                       | Low Shrinkage                    |          |             |  |  |
|                                       | Low Warpage                      |          |             |  |  |
|                                       | Soft                             |          |             |  |  |
|                                       | Sound Damping                    |          |             |  |  |
|                                       |                                  |          |             |  |  |
| Uses                                  | Automotive Interior Parts        |          |             |  |  |
| Appearance                            | Colors Available                 |          |             |  |  |
| Forms                                 | Pellets                          |          |             |  |  |
| Processing Method                     | Injection Molding                |          |             |  |  |
| Physical                              | Nominal Value                    | Unit     | Test Method |  |  |
| Density                               | 1.00                             | g/cm³    | ISO 1183    |  |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 |                                  |          |             |  |  |
| kg)                                   | 12                               | g/10 min | ISO 1133    |  |  |
| Hardness                              | Nominal Value                    | Unit     | Test Method |  |  |
| Durometer Hardness                    |                                  |          | 1071170010  |  |  |
| 15 sec                                | 57                               |          | ASTM D2240  |  |  |
| 3 sec                                 | 57                               |          | ISO 868     |  |  |
| Mechanical                            | Nominal Value                    | Unit     | Test Method |  |  |
| Tensile Stress (Break, 23°C)          | 30.0                             | MPa      | ISO 527-2   |  |  |
| Flexural Modulus (23°C)               | 2100                             | MPa      | ISO 178     |  |  |
| Impact                                | Nominal Value                    | Unit     | Test Method |  |  |
| Charpy Notched Impact Strength        |                                  |          | ISO 179     |  |  |
| -30°C                                 | 5.5                              | kJ/m²    |             |  |  |
| 23°C                                  | 18                               | kJ/m²    |             |  |  |

| Thermal                                | Nominal Value | Unit | Test Method |
|----------------------------------------|---------------|------|-------------|
| Heat Deflection Temperature (0.45 MPa, |               |      | _           |
| Unannealed)                            | 131           | °C   | ISO 75-2/B  |

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Page 2