

ESTOPLAST XU 150BL13

Polyamide 6
Ester Industries Ltd.

Message:

Polyamide 6 - Unfilled

Automotive: Switch Parts, Plug & Socket, Handle and Grab Handle

Electrical & Electronic: Energy Meter Parts, Solar Panel Parts, Rotor Switch and Sensor

General Information			
Additive	demoulding		
Features	Good demoulding performance		
Uses	Handle		
	Plug		
	Electrical/Electronic Applications		
	Switch		
	Application in Automobile Field		
RoHS Compliance	RoHS compliance		
Appearance	Blue		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm³	ASTM D792
Water Absorption			ISO 62
Saturated, 23°C	6.0	%	ISO 62
Equilibrium, 23°C, 50% RH	2.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	60.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Strength	90.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	65	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	65.0	°C	ASTM D648
Peak Melting Temperature	222	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+11	ohms·cm	IEC 60093
Dielectric Strength	25	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.5 mm)	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	85 - 90	°C
Drying Time	3.0 - 4.0	hr
Rear Temperature	230 - 250	°C
Middle Temperature	235 - 250	°C
Nozzle Temperature	235 - 255	°C
Processing (Melt) Temp	240 - 265	°C
Mold Temperature	55 - 80	°C

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

