# Polygrade® PET A3 LF CRLA010 PG301

## Polyethylene Terephthalate

Petropol Industry and Trade of Polymers LTDA

#### Message:

Polygrade® PET A3 LF CRLA010 PG301 is a Polyethylene Terephthalate (PET) material. It is available in Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Polygrade® PET A3 LF CRLA010 PG301 are:

**Chemical Resistant** 

Clarity

Food Contact Acceptable

Good Dimensional Stability

Impact Resistant

Typical application of Polygrade® PET A3 LF CRLA010 PG301: Food Contact Applications

General Information				
Features	Food Contact Acceptable			
	Good Chemical Resistance			
	Good Dimensional Stability			
	High Clarity			
	High Impact Resistance			
Uses	Non-specific Food Applications			
Agency Ratings	FDA Unspecified Rating			
Appearance	Clear/Transparent			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.33 to 1.39	g/cm³	ASTM D792	
Viscosity Number (Reduced Viscosity)	80.0 to 85.0	ml/g		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	137	MPa	ASTM D638	
Tensile Strength	2.45 to 8.34	MPa	ASTM D638	
Tensile Elongation (Break)	50	%	ASTM D638	
Flexural Strength	1.18	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	49	J/m	ASTM D256	
Thermal	Nominal Value	Unit		
Melting Temperature	235 to 240	°C		
Injection	Nominal Value	Unit		
Suggested Max Moisture	3.0E-4	%		
Rear Temperature	260 to 290	°C		
Middle Temperature	260 to 295	°C		
Front Temperature	260 to 295	°C		
Processing (Melt) Temp	> 150	°C		

Mold Temperature	10.0 to 12.0	°C
Injection Rate	Slow-Moderate	

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## Recommended distributors for this material

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