

HiFill FR® PA4/6 FR HS

Polyamide 46

Techmer Engineered Solutions

Message:

HiFill FR® PA4/6 FR HS is a Polyamide 46 (Nylon 46) product. It can be processed by injection molding and is available in North America.

Characteristics include:

- Flame Rated
- Flame Retardant
- Heat Stabilizer

General Information			
Additive	Heat Stabilizer		
Features	Flame Retardant		
	Heat Stabilized		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.5	%	ASTM D955
Water Absorption (24 hr)	1.2	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	60.0	MPa	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Flexural Modulus	2480	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	80	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	271	°C	
1.8 MPa, Unannealed	160	°C	
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength ¹	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94

Additional Information	Nominal Value
TPCI #	8277150
NOTE	
1.	Method A (Short-Time)

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Recommended distributors for this material

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