Bayfit® 566 (100 Index, 3.3 pcf)

Polyurethane (Polyether, MDI)

Covestro - PUR

Message:

Bayfit 566 is a water-blown (MDI)/polyether based foam system used to manufacture high resilience (HR) cold-cure flex molded foam with medium to high load bearing properties. This system is characterized by good flow behavior in a wide variety of parts. Applications include office furniture, recreational seating, armrests and cushions. Bayfit 566 foam made at indices ranging from 80 to 105 typically passes the requirements of CAL-117 for flame resistance. Foams made at higher indices typically do not. As with any product, use of the Bayfit 566 system in a given application must be tested (including field testing, etc.) in advance by the user to determine suitability.

General Information			
Features	Good liquidity		
Uses	Furniture		
	Foam		
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Density	0.0529	g/cm³	ASTM D3574
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	0.124	MPa	ASTM D3574
Tensile Elongation (Break)	97	%	ASTM D3574
Tear Resistance	446.4	g/2.5 cm	ASTM D3574
Compression Set			ASTM D3574
50%	3.4	%	ASTM D3574
70%		%	ASTM D3574
IFD			ASTM D3574
25% R : 102 mm	55.0	lb/50 in ²	ASTM D3574
65% R : 102 mm	145	lb/50 in²	ASTM D3574
SAG Factor - 65%/25% IFD	2.60		ASTM D3574
Additional Information	Nominal Value	Unit	Test Method

Part A

Appearance: Dark brown liquid Specific Gravity @ 25°C: 1.24

Viscosity: 28 cps

Part B

Appearance: Slightly hazy liquid Specific Gravity @ 25°C: 1.02

Viscosity: 1100 cps

Cream Time: 10 secGel Time: 50 secFree Rise Density: 2.5 lb/ft³Component Temperature: 75 to 90°FMold Temperature: 100 to 130°FDemold Time: 3.5 to

5 min

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