

SLOVAMID® 6 T 30 TS

Polyamide 6

Plastcom

Message:

Decreased shrinkage against the BT types, increased heat application. Increased modulus in tension - strength of the material. PA matrix reduction. PA for injection moulding with the content of 30% micromilled talc. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Talc,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Good Stiffness		
	Good Strength		
	Heat Stabilized		
	High Heat Resistance		
	Low Shrinkage		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	0.84	%	
Flow	0.85	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5750	MPa	ISO 527-2
Tensile Stress (Yield)	105	MPa	ISO 527-2
Tensile Strain (Yield)	8.0	%	ISO 527-2
Flexural Modulus	1450	MPa	ISO 178
Flexural Stress	125	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	1.0	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	28	kJ/m ²	

23°C	42	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	205	°C	ISO 75-2/B
Vicat Softening Temperature	210	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	50.0 to 70.0	°C	
Injection Pressure	70.0 to 120	MPa	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

