

POCAN® KL 1-7265 000000

Polybutylene Terephthalate

LANXESS GmbH

Message:

PBT, 15 % glass fibers, injection molding

General Information	
UL YellowCard	E245249-474035
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight
Agency Ratings	EC 1907/2006 (REACH)
Processing Method	Injection molding
Multi-Point Data	Creep Modulus vs. Time (ISO 11403-1)
	Isochronous Stress vs. Strain (ISO 11403-1)
	Isothermal Stress vs. Strain (ISO 11403-1)
	Secant Modulus vs. Strain (ISO 11403-1)
	Shear Modulus vs. Temperature (ISO 11403-1)
	Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.42	g/cm ³	ISO 1183
Apparent Density	0.70	g/cm ³	ISO 60
Melt Volume-Flow Rate (MVR) (260°C/2.16 kg)	25.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction: 260°C, 2.00mm ¹	1.2	%	ISO 294-4
Vertical flow direction: 120°C, 2 hours, 2.00mm ²	0.10	%	ISO 294-4
Flow direction: 260°C, 2.00mm ³	0.70	%	ISO 294-4
Flow direction: 120°C, 2 hours, 2.00mm ⁴	0.10	%	ISO 294-4
Water Absorption			ISO 62
Saturated, 23°C	0.40	%	ISO 62
Equilibrium, 23°C, 50% RH	0.20	%	ISO 62
Viscosity Number (Reduced Viscosity)	102.0	ml/g	ISO 1628
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	170	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
23°C	5420	MPa	ASTM D638
23°C	6000	MPa	ISO 527-2/1
Tensile Strength (Break, 23°C)	105	MPa	ASTM D638, ISO 527-2/5
Tensile Strain (Break, 23°C)	3.5	%	ISO 527-2/5

Flexural Modulus			
23°C	3990	MPa	ASTM D790
23°C ⁵	5700	MPa	ISO 178/A
Flexural Strength			
23°C	147	MPa	ASTM D790
3.5% strain ⁶	160	MPa	ISO 178/A
23°C ⁷	170	MPa	ISO 178
Flexural Strain at Flexural Strength (23°C) ⁸	4.2	%	
Halving Interval			IEC 60216
-- ⁹	9.3	°C	IEC 60216
-- ¹⁰	11.4	°C	IEC 60216
-- ¹¹	14.0	°C	IEC 60216
Temperature index ¹²			IEC 60216
Electric Strength	160		IEC 60216
Tensile Impact Strength	140		IEC 60216
Tensile Strength	150		IEC 60216
Electrolytical Corrosion	A 1		IEC 60426
ISO Shortname	PBT, GHMR, 09-060, GF15		ISO 7792
Residual Moisture Content	0.0 - 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	< 10	kJ/m ²	ISO 179/1eA
23°C	< 10	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	30	kJ/m ²	ISO 179/1eU
23°C	30	kJ/m ²	ISO 179/1eU
Notched Izod Impact			ISO 180/1A
-40°C	< 10	kJ/m ²	ISO 180/1A
-30°C	< 10	kJ/m ²	ISO 180/1A
23°C	< 10	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	25	kJ/m ²	ISO 180/1U
23°C	25	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	220	°C	ISO 75-2/B
1.8 MPa, not annealed	195	°C	ISO 75-2/A
Vicat Softening Temperature	205	°C	ISO 306/B50
Ball Pressure Test (215°C)	Pass		IEC 60695-10-2
Melting Temperature ¹³	225	°C	ISO 11357-3
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 55°C	4.0E-5	cm/cm/°C	ISO 11359-2

Lateral: 23 to 55°C	1.2E-4	cm/cm/°C	ISO 11359-2
Thermal Conductivity (23°C)	0.25	W/m/K	ISO 8302
RTI Elec	140	°C	UL 746
RTI Imp	125	°C	UL 746
RTI	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity (23°C)	> 1.0E+15	ohms·cm	IEC 60093
Dielectric Strength (23°C, 1.00 mm)	25	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.60		IEC 60250
23°C, 1 MHz	3.50		IEC 60250
Dissipation Factor			IEC 60250
23°C, 100 Hz	3.0E-3		IEC 60250
23°C, 1 MHz	0.020		IEC 60250
Comparative Tracking Index (Solution A)	375	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		UL 94
1.60 mm	HB		UL 94
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
Oxygen Index ¹⁴	20	%	ISO 4589-2
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 - 8.0	hr	
Processing (Melt) Temp	250 - 270	°C	
Mold Temperature	80.0 - 100	°C	
NOTE			
1.	60x60x2; MT 80°C; 600 Bar		
2.	60x60x2		
3.	60x60x2; MT 80°C; 600 Bar		
4.	60x60x2		
5.	2.0 mm/min		
6.	2.0 mm/min		
7.	2.0 mm/min		
8.	Pull Rate: 2 mm/min; 50% RH		
9.	Tensile Impact Strength		
10.	Electric Strength		
11.	Tensile Strength		
12.	20000 h		
13.	10°C/min		
14.	Procedure A		

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