

Staramide AG4K

Polyamide 66
Eurostar Engineering Plastics

Message:

Staramide AG4K is a Heat and Hydrolytically Stabilized, 20 % Glass Fiber Reinforced Polyamide 66 Injection Molding Resin

General Information			
UL YellowCard	E340012-100755263		
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Heat Stabilizer		
	Hydrolysis Resistant		
Features	Heat Stabilized		
	Hydrolytically Stable		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Molding Shrinkage - Flow ¹	0.20 to 0.50	%	Internal Method
Water Absorption (Saturation, 23°C)	5.5	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (L-Scale)	112		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7000	MPa	ISO 527-2/1
Tensile Stress (Break)	130	MPa	ISO 527-2/5
Tensile Strain (Break)	3.5	%	ISO 527-2/5
Flexural Modulus ²	6800	MPa	ISO 178
Flexural Stress	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength ³ (23°C)	65	kJ/m ²	ISO 179/1eU
Notched Izod Impact Strength ⁴			ISO 180/1A
-40°C	4.0	kJ/m ²	
-20°C	5.0	kJ/m ²	
23°C	6.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁵			
0.45 MPa, Unannealed, 100 mm Span	245	°C	ISO 75-2/Be
1.8 MPa, Unannealed, 100 mm Span	230	°C	ISO 75-2/Ae

Vicat Softening Temperature	255	°C	ISO 306/B120
CLTE			ISO 11359-2
Flow : 23 to 60°C	3.1E-5	cm/cm/°C	
Transverse : 23 to 60°C	9.5E-5	cm/cm/°C	
Thermal Conductivity	0.33	W/m/K	ISO 8302
RTI Elec	65.0	°C	UL 746
RTI Imp	65.0	°C	UL 746
RTI Str	65.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ⁶	> 1.0E+16	ohms	IEC 60093
Volume Resistivity	> 1.0E+16	ohms · cm	IEC 60093
Electric Strength (3.20 mm, in Oil)	19	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
50 Hz	3.40		
60 Hz	3.40		
1 MHz	3.20		
Dissipation Factor			IEC 60250
50 Hz	6.8E-3		
60 Hz	6.8E-3		
1 MHz	0.015		
Comparative Tracking Index			IEC 60112
--	500	V	
Solution B	400	V	
Flammability	Nominal Value	Unit	Test Method
Burning Rate			FMVSS 302
2.00 mm	10	mm/min	
3.00 mm	5.0	mm/min	
Flame Rating			UL 94
0.750 mm	HB		
3.00 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12
Oxygen Index	27	%	ISO 4589-2
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	260 to 280	°C	
Middle Temperature	270 to 280	°C	
Front Temperature	270 to 290	°C	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	60.0 to 90.0	°C	
NOTE			

1.	Tensile Bar
2.	2.0 mm/min
3.	80*10*4 sp=62mm
4.	80*10*4
5.	120*10*4
6.	ROA

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