# Moplen D60P

## Polypropylene Homopolymer

## Shazand (Arak) Petrochemical Corporation

#### Message:

Moplen D60P is a homo-polymer with a high molecular weight and high outstanding mechanical properties. The product exhibits excellent long-term heat aging and detergents.

Moplen D60P is well suited for technical extrusion applications that require both high stiffness and high impact resistance.

Typical applications include the extrusion of pressure pipes, extruded and cast sheet.

Extrusion blow moulded small containers and technical parts are other typical applications of Moplen D60P.

Moplen D60P is also appropriate for injection moulding wheels, fittings and high performance industrial components.

General Information			
Features	Detergent Resistant		
	Food Contact Acceptable		
	Good Heat Aging Resistance		
	High Impact Resistance		
	High Molecular Weight		
	High Stiffness		
	Homopolymer		
Uses	Containers		
	Engineering Parts		
	Fittings		
	Industrial Applications		
	Piping		
	Profiles		
	Sheet		
	Strapping		
	Tubing		
	Wheels		
Processing Method	Casting		
	Extrusion		
	Injection Molding		
	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	0.30	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	82		ASTM D785
Mechanical	Nominal Value	Unit	Test Method

Tensile Strength (Yield)33.0MPaASTM D633Tensile Elongation (Yield)13%ASTM D633Flexural Modulus1400MPaASTM D790ImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)150J/mASTM D250ÁgingNominal ValueUnitTest MethodOven Aging (150°C)2.7monthASTM D300ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.4590.0°CASTM D644Vicat Softening Temperature152°CASTM D154	
Flexural Modulus1400MPaASTM D790ImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)150J/mASTM D250AgingNominal ValueUnitTest MethodOven Aging (150°C)2.7monthASTM D300ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45 MPa, Unannealed)90.0°CASTM D648	8
ImpactNominal ValueUnitTest MethodNotched Izod Impact (23°C)150J/mASTM D256AgingNominal ValueUnitTest MethodOven Aging (150°C)2.7monthASTM D307ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45 MPa, Unannealed)90.0°CASTM D648	8
Notched Izod Impact (23°C)150J/mASTM D256AgingNominal ValueUnitTest MethodOven Aging (150°C)2.7monthASTM D300ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45 MPa, Unannealed)90.0°CASTM D648	0
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ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (0.45 MPa, Unannealed)90.0°CASTM D644	bc
Deflection Temperature Under Load (0.45   MPa, Unannealed) 90.0   °C ASTM D648	12
MPa, Unannealed) 90.0 °C ASTM D648	bc
MPa, Unannealed) 90.0 °C ASTM D648	
Vicat Softening Temperature 152 °C ASTM D152	8
	25 <sup>1</sup>
NOTE	
1. Loading 1 (10 N)	

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