RTP 210 MS 5

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 55% filler by weight		
Additive	Molybdenum disulfide lubricant (5%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.72	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.25	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.45	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	121		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	17900	MPa	ASTM D638
Tensile Strength	229	MPa	ASTM D638
Tensile Elongation (Break)	1.8	%	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	331	MPa	ASTM D790
Compressive Strength	197	MPa	ASTM D695
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	150	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1000	J/m	ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	260	°C	ASTM D648
1.8 MPa, not annealed	260	°C	ASTM D648
CLTE - Flow	2.9E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.54	W/m/K	ASTM C177

Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.85		ASTM D150
Dissipation Factor (1 MHz)	0.014		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 3.5mil/in.Flammability, ASTM D-635: B in/min.			
Injection	**Nominal Value**	**Unit**	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	20	%	
Rear Temperature	274 - 288	°C	
Middle Temperature	274 - 288	°C	
Front Temperature	274 - 288	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	82.7 - 138	MPa	

Recommended distributors for this material

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