

TechnoFin PP 3

Polypropylene
TechnoCompound GmbH

Message:
Ranging from commodity to tailor-made compound

General Information			
Filler / Reinforcement	Filler, 3.0% filler by weight		
Appearance	Black		
	Available colors		
	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	0.920	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	3.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness	30.5	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1150	MPa	ISO 527-2/1
Tensile Stress			
Yield	25.0	MPa	ISO 527-2/50
Fracture	24.4	MPa	ISO 527-2/5
Tensile Strain			
Yield	10	%	ISO 527-2/50
Fracture	350	%	ISO 527-2/5
Flexural Modulus ¹	1160	MPa	ISO 178
Flexural Stress ²	30.3	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	4.0	kJ/m ²	ISO 179/1eA
23°C	8.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		ISO 179/1eU
23°C	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	99.0	°C	ISO 75-2/B
1.8 MPa, not annealed	56.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method

Surface Resistivity	1.0E+13	ohms	IEC 60093
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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