

# TITANPRO® PX617

Polypropylene Homopolymer  
Lotte Chemical Titan (M) Sdn. Bhd.

Message:

Polypropylene homopolymer. The base resin meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520(a)(1)(i) and (c)1.1a. The adjuvant meet their respective FDA regulations and 21 CFR 177.1520(b). In summary, this resin meets the FDA criteria covering safe use of polyolefin articles and component of articles intended for food contact use. TSCA Registry: CAS# 9003-07-0

APPLICATIONS:

Sheet for thermoforming and sheet for stationery files, etc.

Characteristics:

Outstanding processability with high production rate, good optical properties, good melt stability, low taste and odor, no plate-out problems on die lips or chill rolls and good heat-aging stability.

FABRICATION:

Equipment - sheet extrusion and thermoforming machines and techniques - standard processing for sheet.

General Information			
Features	Fast Molding Cycle		
	Food Contact Acceptable		
	Good Heat Aging Resistance		
	Good Processability		
	High Melt Stability		
	Homopolymer		
	Low to No Odor		
	Low to No Taste		
	Opticals		
Uses	Sheet		
	Stationary Supplies		
Agency Ratings	FDA 21 CFR 177.1520(a) 1 (i)		
	FDA 21 CFR 177.1520(b)		
	FDA 21 CFR 177.1520(c) 1.1a		
Processing Method	Sheet Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.7	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	88		ASTM D785

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	34.3	MPa	ASTM D638
Tensile Elongation (Yield)	9.0	%	ASTM D638
Flexural Modulus	1620	MPa	ASTM D790B
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	59	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	102	°C	ASTM D648

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