## MAXAMID<sup>™</sup> RC66MG40-BK09

## Polyamide 66

Pier One Polymers, Inc.

## Message:

MAXAMID<sup>™</sup> RC66MG40 is available in natural and custom colors, internal and external lubricants, UV stabilized and other modifications. Manufactured with recycled content. Further information and details are available upon request.

General Information			
Filler / Reinforcement	Glass\Mineral,40% Filler by Weight		
Recycled Content	Yes		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
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Specific Gravity	1.46	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	112	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.0	%	ASTM D638
Flexural Modulus (23°C)	6900	MPa	ASTM D790
Flexural Strength (23°C)	176	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	54	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	240	°C	ASTM D648
Peak Melting Temperature	250	°C	ASTM D3418
Injection	Nominal Value	Unit	
Suggested Max Moisture	< 0.20	%	
Processing (Melt) Temp	290 to 305	°C	
Mold Temperature	65.0 to 120	°C	

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Recommended distributors for this material

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