

# GAPEX® RPP30EA36HB

Polypropylene Homopolymer

Ferro Corporation

## Message:

GAPEX®RPP30EA36HB is a polypropylene homopolymer (PP Homopoly) material, and its filler is 30% glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

GAPEX®The main features of the RPP30EA36HB are:

flame retardant/rated flame

Chemical coupling

Homopolymer

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Chemical coupling		
	Homopolymer		
UL File Number	E79238N		
Appearance	Natural color		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.40	%	ASTM D955
Transverse flow	1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	78.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus			ASTM D790
1% secant: 23°C	5170	MPa	ASTM D790
Tangent: 23°C	5410	MPa	ASTM D790
Flexural Strength (23°C)	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	80	J/m	ASTM D256
Unnotched Izod Impact (23°C)	460	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	160	°C	ASTM D648
1.8 MPa, not annealed	146	°C	ASTM D648
RTI Elec (1.50 mm)	65.0	°C	UL 746
RTI Imp (1.50 mm)	65.0	°C	UL 746

RTI (1.50 mm)	65.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94
Additional Information			

The value listed as Unnotched Izod Impact, ASTM D256, was tested in accordance with ASTM D4812. Filler Content, ASTM D3584: 30.0% Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

Injection	Nominal Value	Unit
Drying Temperature	71.1 - 82.2	°C
Drying Time	2.0 - 4.0	hr
Rear Temperature	221 - 238	°C
Middle Temperature	227 - 243	°C
Front Temperature	232 - 260	°C
Nozzle Temperature	232 - 260	°C
Processing (Melt) Temp	221 - 238	°C
Mold Temperature	37.8 - 65.6	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 - 0.345	MPa
Cushion	5.08 - 12.7	mm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

