

Latigray 52/11-01 CX/70

Polypropylene Homopolymer

LATI S.p.A.

Message:

Radiopaque compound based on Polypropylene homopolymer (PPh).
Special mineral filler.

General Information			
Filler / Reinforcement	Mineral,70% Filler by Weight		
Features	Homopolymer		
	Radiopaque		
Physical	Nominal Value	Unit	Test Method
Density	1.97	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	1.0 to 1.5	%	
Flow : 2.00 mm	1.0 to 1.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2900	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	20.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	1.2	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	1.3	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	115	°C	ISO 75-2/B
1.8 MPa, Unannealed	70.0	°C	ISO 75-2/A
Vicat Softening Temperature	140	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	220 to 240	°C	
Mold Temperature	40.0 to 60.0	°C	
Injection Rate	Moderate		
NOTE			

1. 60 MPa

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