

Abstron SE32H

Acrylonitrile Butadiene Styrene
Bhansali Engineering Polymers Limited

Message:

Abstron SE32H is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by pipe extrusion, profile extrusion, or sheet extrusion and is available in Asia Pacific. Applications of Abstron SE32H include plumbing/piping/potable water and sheet.

Characteristics include:

Flame Rated

Impact Resistant

General Information			
Features	Good Flow		
	High Impact Resistance		
Uses	Piping		
	Profiles		
	Sheet		
Processing Method	Pipe Extrusion		
	Profile Extrusion		
	Sheet Extrusion		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	106		ASTM D785

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	39.2	MPa	ASTM D638
Flexural Modulus ² (6.40 mm, Injection Molded)	1960	MPa	ASTM D790
Flexural Strength ³ (6.40 mm, Injection Molded)	56.9	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm, Injection Molded	490	J/m	
23°C, 6.40 mm, Injection Molded	390	J/m	

Thermal	Nominal Value	Unit	Test Method
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Deflection Temperature Under Load ⁴ (1.8 MPa, Annealed, 6.40 mm, Injection Molded)			
	93.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
NOTE			
1.	Type I, 5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	Annealed at 85°C for 2 hr		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

