# Rigidex® HD5802BM-R

### High Density (MMW) Polyethylene

**INEOS Olefins & Polymers Europe** 

#### Message:

Polyethylene bimodal medium molecular weight copolymer Benefits & Features RIGIDEX® HD5802BM-R is a new bimodal medium molecular weight copolymer grade supplied in pellet form. It has an outstanding stiffness and environmental stress crack resistance (ESCR) balance making it ideal for use in a wide range of blow moulding applications. The grade is particularly well suited to chemical and detergent packaging as the exceptional ESCR can allow for significant bottle weight reduction. High rigidity Outstanding environmental stress cracking resistance High impact strength Easy processing

Applications

Blow moulded containers up to 10 liters capacity for packaging chemicals, many household products, oils and foodstuffs Sheet extrusion

| General Information  |  |          |             |  |  |
|--|--|----------|-------------|--|--|
| Features   | Rigidity, high                         |          |             |  |  |
|  | Rigidity, high                         |          |             |  |  |
|  | High ESCR (Stress Cracking Resistance) |          |             |  |  |
|  | High density                           |          |             |  |  |
|  | Copolymer                              |          |             |  |  |
|  | Impact resistance, high                |          |             |  |  |
|  | Workability, good                      |          |             |  |  |
|  | Medium molecular weight                |          |             |  |  |
|  |  |          |             |  |  |
| Uses   | Blown Containers                       |          |             |  |  |
| Packaging  |  |          |             |  |  |
|  | Sheet                                  |          |             |  |  |
|  |  |          |             |  |  |
| RoHS Compliance  | Contact manufacturer                   |          |             |  |  |
| Forms  | Particle                               |          |             |  |  |
| Processing Method  | essing Method Blow molding             |          |             |  |  |
|  | Sheet extrusion molding                |          |             |  |  |
|  |  |          |             |  |  |
| Physical   | Nominal Value                          | Unit     | Test Method |  |  |
| Density  | 0.957                                  | g/cm³    | ISO 1183    |  |  |
| Melt Mass-Flow Rate (MFR) (190°C/2.16<br>kg)                 | 0.30                                   | g/10 min | ISO 1133    |  |  |
| Environmental Stress-Cracking Resistance<br>(50°C, BTT, F50) | > 200                                  | hr       | ASTM D1693  |  |  |
| Mechanical   | Nominal Value                          | Unit     | Test Method |  |  |
| Tensile Stress <sup>1</sup> (Yield, 23°C)                    | 27.0                                   | MPa      | ISO 527-2/2 |  |  |

| Tensile Strain <sup>2</sup> (Break, 23°C) | > 300         | %     | ISO 527-2/2 |
|---|---------------|-------|-------------|
| Flexural Modulus <sup>3</sup> (23°C)      | 1150          | MPa   | ISO 178     |
| Impact                                    | Nominal Value | Unit  | Test Method |
| Charpy Notched Impact Strength (23°C)     | 12            | kJ/m² | ISO 179     |
| NOTE                                      |               |       |             |
| 1.  | Speed D       |       |             |
| 2.  | Speed D       |       |             |
| 3.  | 100 mm/min    |       |             |

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