

Hybrid S464G10

Polycarbonate + ABS

Ravago Manufacturing Americas, LLC

Message:

PC/ABS, 10% Glass Filled

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	70.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	4400	MPa	ISO 178
Flexural Stress	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	129	°C	ISO 75-2/B
1.8 MPa, Unannealed	118	°C	ISO 75-2/A

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