# POLIMAXX 121PC

## Styrene Acrylonitrile

### **IRPC** Public Company Limited

#### Message:

121PC is a general purpose grade of acrylonitrile styrene resin for injection molding with blue color and clarity. It is recommended for household product (sanitary ware), electrical appliance (electric fan), cosmetic packaging, and automotive parts (lamp).

UL VellowCard E132283-222121   Features General Purpose Medium Clarity   Uses Appliance Components Automotive Applications   Cosmetic Packaging Electrical/Electronic Applications   Electrical/Electronic Applications Cosmetic Packaging   Electrical/Electronic Applications Electrical/Electronic Applications   Apparance Blue   Processing Method Injection Molding   Physical Nominal Value Unit   Methaness Nominal Value Unit   Methaness Nominal Value Unit   Roteshanal Nominal Value Unit   Roteshanal Nominal Value Unit   Rocewell Hardness (M-Scale, 23°C, 6.35 mm) 93 Statt D258   Mechanical Nominal Value Unit Test Method   Tensile Strength (Yield, 23°C) 70.6 MPa ASTM D268   Mechanical Nominal Value Unit Test Method   Tensile Strength (Yield, 23°C) 70.6 MPa ASTM D268   Inpact Nominal Value Unit Test Method   Noticel Izod Impact (23°C, 6.35 mm) 22 /m	General Information			
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Drying Time2.0 to 3.0hr	Injection	Nominal Value	Unit	
	Drying Temperature	80.0 to 85.0	°C	
Processing (Melt) Temp 210 to 260 °C	Drying Time	2.0 to 3.0	hr	
	Processing (Melt) Temp	210 to 260	°C	

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