

Ultramid® B27 HM 01

Polyamide 6

BASF Corporation

Message:

Ultramid B27 HM 01 is a low viscosity, heat stabilized, nylon 6 universal wire jacketing resin offering excellent performance through the range of THHN, THWN, and TFFN constructions. It possesses a balance of performance properties including flexibility, toughness and abrasion resistance combined with excellent chemical resistance to gasoline, oil and other hydrocarbons. It is a preferred resin for wire conductor jacketing, including shipboard cable, and non-metallic sheathed cable primary jacketing.

General Information			
Additive	heat stabilizer		
Features	Low viscosity		
	Good flexibility		
	Good wear resistance		
	Good chemical resistance		
	Gasoline resistance		
	Hydrocarbon resistance		
	Oil resistance		
	Thermal Stability		
	Good toughness		
	Uses	Cable sheath	
Wire sheath			
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm³	ISO 1183
Water Absorption			ISO 62
Saturated, 23°C	9.5	%	ISO 62
Equilibrium, 23°C, 50% RH	2.7	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2800	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	80.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	4.3	%	ISO 527-2
Flexural Modulus (23°C)	2600	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180
-40°C	2.1	kJ/m²	ISO 180
23°C	3.6	kJ/m²	ISO 180

Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146

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