

Vipel® F013-HHH-00

Vinyl Ester

AOC, L.L.C.

Message:

Vipel Corrosion Resistant Bisphenol A, Epoxy Vinyl Ester Resins

AOC's Vipel F013 series is a bisphenol A epoxy-based vinyl ester resin dissolved in styrene. The Vipel F013 series is ideally suited for use in hand lay-up, spray-up, filament winding and pultrusion processes where outstanding mechanical properties and excellent resistance to chemicals and heat are required.

Versatile

Wide formulating capabilities allow for use in many processes and for optimization of cost/performance.

Unique composition produces a tough and versatile resin with excellent crack and craze resistance in molded parts.

Vipel F013 is suitable for moldings that are subjected to particularly high static or dynamic loads, such as pipe, tanks, duct work and flooring applications.

Vinyl ester resins have excellent resistance to sustained heat.

Corrosion Resistant

Vipel F013 highly resistant to hydrogen peroxide, and alkalis, and performs well in various stages of hypochlorite and chlorine production. Refer to AOC for corrosion resistance information or for

questions regarding suitability of a resin to any particular chemical environment.

Food and Drug

All resins in this datasheet are manufactured from raw materials that are listed in FDA regulation Title 21 CFR 177.2420. It is the fabricator's responsibility to also be sure that the final composite is well cured. All composites used for FDA applications should be post cured at 180°F/82°C for at least 4 hours.

After post curing it should be washed with soap and water and rinsed.

General Information			
Features	Alkali Resistant		
	Crazing Resistant		
	Food Contact Acceptable		
	Good Chemical Resistance		
	Good Corrosion Resistance		
	Good Crack Resistance		
	Good Toughness		
	High Heat Resistance		
Uses	Coating Applications		
	Filaments		
Agency Ratings	FDA 21 CFR 177.2420		
Forms	Liquid		
Processing Method	Filament Winding		
	Hand Lay-up		
	Pultrusion		
	Spraying		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	
Styrene Content	33	%	

Exotherm			
Gel to Peak	10.0	min	
Peak	150	°C	
Gel Time (25°C) ¹	16.0	min	
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	34		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3240	MPa	ASTM D638
Tensile Strength (Yield)	88.3	MPa	ASTM D638
Tensile Elongation (Break)	6.6	%	ASTM D638
Flexural Modulus	3650	MPa	ASTM D790
Flexural Strength	150	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	111	°C	ASTM D648
Thermoset	Nominal Value	Unit	
Thermoset Mix Viscosity ² (25°C)	3200	cP	
NOTE			
1.	Brookfield RV viscosity spindle 3 at 20 rpm		
2.	Gel time with 0.25% cobalt 6%,and 1.25% MEKP		

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