# Zhongfa POM GR-20

### Acetal (POM) Copolymer

### Yuyao Zhongfa Engineering Plastics Co. Ltd.

#### Message:

Zhongfa POM GR-20 is a polyoxymethylene (POM) copolymer material, and its filler is 20% glass fiber reinforced material. This product is available in the Asia-Pacific region and is processed by injection molding. The main features of Zhongfa POM GR-20 are: Good dimensional stability Wear-resistant Heat resistance Typical application areas include: engineering/industrial accessories Automotive Industry

General Information				
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight			
Features	Good dimensional stability			
	Good liquidity			
	Good wear resistance			
	Heat resistance, high			
Uses	Gear			
	Valve/valve components			
	Application in Automobile Field			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.50	g/cm³	ASTM D792	
Molding Shrinkage - Flow	1.6	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	60.0	MPa	ASTM D638	
Tensile Elongation (Break)	10	%	ASTM D638	
Flexural Modulus	4000	MPa	ASTM D790	
Flexural Strength	100	MPa	ASTM D790	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	155	°C	ASTM D648	
Additional Information				
Notched Izod Impact, ASTM D256: 4.5 kJ/m	1 <sup>2</sup>			
Injection	Nominal Value	Unit		
Drying Temperature	80.0 - 85.0	°C		
Drying Time	1.0 - 3.0	hr		

Processing (Melt) Temp	170 - 195	°C	
Mold Temperature	40.0 - 80.0	°C	
Injection Pressure	60.0 - 100	MPa	

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Recommended distributors for this material

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