

INLUBE PA610GF35TF5

Polyamide 610

Infinity LTL Engineered Compounds

Message:

Inlube PTFE, silicone, MoS2 and graphite internally lubricated compounds

Offered in all Infinity base resins and can be combined with reinforcements and process additives

Provide reduced coefficient of friction and low wear, including enhanced mechanical and thermal properties

General Information			
Filler / Reinforcement	Glass Fiber,35% Filler by Weight		
Additive	PTFE Lubricant (5%)		
Features	Good Wear Resistance		
	Low Friction		
	Lubricated		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm ³	ASTM D792
Specific Volume	0.715	cm ³ /g	
Molding Shrinkage - Flow	0.30 to 0.40	%	ASTM D955
Water Absorption (24 hr)	0.18	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	162	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	221	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	216	°C	ASTM D648
CLTE - Flow	2.7E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	238 to 274	°C	

Mold Temperature	93.3	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm
Vent Depth	0.013 to 0.025	mm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

