

Stylac™ 220

Acrylonitrile Butadiene Styrene
Asahi Kasei Chemicals Corporation

Message:

Stylac™ 220 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, or Europe.
Characteristics include:
Flame Rated
Impact Resistant

General Information			
UL YellowCard	E171626-225524		
Features	General Purpose		
	Medium Impact Resistance		
Uses	General Purpose		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	12	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	12.8	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale	103		ISO 2039-2
R-Scale, 2.50 mm	96		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	40.6	MPa	ISO 527-2/50
Flexural Modulus ¹	2150	MPa	ISO 178
Flexural Stress ²	65.7	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	32	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	79.1	°C	ISO 75-2/A
Vicat Softening Temperature	97.6	°C	ISO 306/B
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746
Ball Pressure Test ³	90	°C	EMAC
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94

NOTE	
1.	2.0 mm/min
2.	2.0 mm/min
3.	Registered Number: B-1558

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