

SABIC® LLDPE 118WJ

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 118WJ is a butene linear low density polyethylene resin typically used for general purpose applications. Films produced from this resin are tough with good puncture resistance, high tensile strength and good hottack properties. The resin contains anti block and slip erucamide. SABIC® LLDPE 118WJ is TNPP free.

Application

Typical applications for SABIC® LLDPE 118WJ are shipping sacks, ice bags, frozen food bags, liners, carrier bags, garbage bags, agriculture films, lamination and coextruded films, shrink film (for blending with LDPE), industrial consumer packaging and high clarity film if blended with (10-20%) LDPE. This product is not intended for and must not be used in any pharmaceutical/medical applications.

| General Information | | | |
|---------------------|---|------|-------------|
| Additive | Erucamide Lubricating Additive (1500 ppm) | | |
| | Anti-caking agent (3500 ppm) | | |
| | Antioxidation | | |
| Features | Low density | | |
| | Butene comonomer | | |
| | High tensile strength | | |
| | smoothness | | |
| | Perforation resistance | | |
| | Anti-caking property | | |
| | Antioxidation | | |
| | Good toughness | | |
| | General | | |
| Uses | Blown Film | | |
| | Packaging | | |
| | Laminate | | |
| | Lining | | |
| | Bags | | |
| | Mixing | | |
| | Agricultural application | | |
| | Shrinkable film | | |
| | General | | |
| Processing Method | Lamination method | | |
| | Blow film | | |
| | Co-extrusion molding | | |
| Physical | Nominal Value | Unit | Test Method |

| | | | |
|--|----------------------|-------------------|--------------------|
| Density | 0.918 | g/cm ³ | ISO 1183/A |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.0 | g/10 min | ISO 1133 |
| Mechanical | Nominal Value | Unit | Test Method |
| Coefficient of Friction | 0.10 | | ISO 8295 |
| Films | Nominal Value | Unit | Test Method |
| Tensile Modulus | | | ISO 527-3 |
| MD: 50 µm, blown film | 160 | MPa | ISO 527-3 |
| TD: 50 µm, blown film | 180 | MPa | ISO 527-3 |
| Tensile Stress | | | ISO 527-3 |
| MD: Yield, 50 µm, blown film | 11.0 | MPa | ISO 527-3 |
| TD: Yield, 50 µm, blown film | 11.0 | MPa | ISO 527-3 |
| MD: Broken, 50 µm, blown film | 37.0 | MPa | ISO 527-3 |
| TD: Broken, 50 µm, blown film | 30.0 | MPa | ISO 527-3 |
| Tensile Elongation | | | ISO 527-3 |
| MD: Broken, 50 µm, blown film | 600 | % | ISO 527-3 |
| TD: Broken, 50 µm, blown film | 800 | % | ISO 527-3 |
| Impact | Nominal Value | Unit | Test Method |
| Impact Strength - Blown Film (50.0 µm) | 220 | J/cm | ASTM D4272 |
| Blocking | 15 | g | Internal method |
| Puncture Resistance - Blown Film (50.0 µm) | 380 | J/m | Internal method |
| Re-blocking | 10 | g | Internal method |
| Tear Strength ¹ | | | ISO 6383-2 |
| MD : 50.0 µm | 40.0 | kN/m | ISO 6383-2 |
| TD : 50.0 µm | 120.0 | kN/m | ISO 6383-2 |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 101 | °C | ISO 306/A |
| Melting Temperature (DSC) | 121 | °C | Internal method |
| Optical | Nominal Value | Unit | Test Method |
| Gloss (45°, 50.0 µm, Blown Film) | 42 | | ASTM D2457 |
| Haze (50.0 µm, Blown Film) | 20 | % | ASTM D1003A |
| Additional Information | Nominal Value | Unit | Test Method |

Film of 50 µm and BUR=2 has been produced on Kiefel IBC with 140 kg/h. Die size 200 mm, die gap 2,7 mm.

NOTE

1. Blown Film

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