# ALCOM® PA66 910/1.1 CF10

### Polyamide 66

#### ALBIS PLASTIC GmbH

#### Message:

ALCOM® PA66 910/1.1 CF10 is a Polyamide 66 (Nylon 66) product filled with 10% carbon fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PA66 910/1.1 CF10 include engineering/industrial parts and automotive.

Characteristics include:

**REACH Compliant** 

**RoHS Compliant** 

Conductive

Heat Stabilizer

**High Stiffness** 

General Information							
Filler / Reinforcement		Carbon Fiber,10% Filler by Weight	Carbon Fiber,10% Filler by Weight				
Additive		Heat Stabilizer					
Features		Electrically Conductive					
		Heat Stabilized					
		High Stiffness					
Uses		Automotive Applications					
		Bearings					
		Machine/Mechanical Parts					
Agency Ratings		EC 1907/2006 (REACH)	EC 1907/2006 (REACH)				
RoHS Compliance		RoHS Compliant					
Processing Method		Injection Molding					
Physical	Dry	Conditioned	Unit	Test Method			
Density	1.17		g/cm³	ISO 1183			
Mechanical	Dry	Conditioned	Unit	Test Method			
Tensile Modulus	8100		MPa	ISO 527-2			
Tensile Strain (Break)	2.0		%	ISO 527-2			
Flexural Modulus	7400		MPa	ISO 178			
Flexural Stress	220		MPa	ISO 178			
Impact	Dry	Conditioned	Unit	Test Method			
Charpy Notched Impact			2	100 170 1			
Strength	4.0		kJ/m²	ISO 179/1eA			
Charpy Unnotched Impact Strength	25		kJ/m²	ISO 179/1eU			
Thermal	Dry	Conditioned	Unit	Test Method			
Heat Deflection							
Temperature (1.8 MPa, Unannealed)	250		°C	ISO 7E 2/A			
	250 Dn/			ISO 75-2/A			
Electrical	Dry	Conditioned	Unit	Test Method			

Surface Resistivity		1.0E+3	ohms	IEC 60093
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	2.0 to 12		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

