

Durethan® BKV 30 W1 000000

Polyamide 6

LANXESS GmbH

Message:

PA 6, 30 % glass fibers, injection molding, weather stabilized

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Features		Good Weather Resistance		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.36	--	g/cm ³	ISO 1183
Apparent Density	0.70	--	g/cm ³	ISO 60
Molding Shrinkage				ISO 2577
Across Flow : 280°C, 3.00 mm ¹	0.82	--	%	
Across Flow : 120°C, 4 hr, 3.00 mm ²	0.12	--	%	
Flow : 280°C, 3.00 mm ³	0.16	--	%	
Flow : 120°C, 4 hr, 3.00 mm ⁴	0.030	--	%	
Water Absorption				ISO 62
Saturation, 23°C	7.0	--	%	
Equilibrium, 23°C, 50% RH	2.1	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	210	100	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	9800	6100	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	180	110	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	3.0	7.0	%	ISO 527-2/5
Tensile Creep Modulus				ISO 899-1
1 hr	--	5100	MPa	
1000 hr	--	4100	MPa	
Flexural Modulus ⁵ (23°C)	8600	5100	MPa	ISO 178/A
Flexural Stress				ISO 178/A
3.5% Strain,23°C	265	135	MPa	
23°C ⁶	280	160	MPa	
Flexural Strain at Flexural Strength ⁷ (23°C)	4.0	7.0	%	ISO 178/A
ISO Shortname	PA 6, GLR, 14-100, GF30	--		ISO 1874
Residual Moisture Content	0.030 to 0.12		%	Karl Fisher

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	10	10	kJ/m ²	
23°C	13	20	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	70	70	kJ/m ²	
23°C	80	90	kJ/m ²	
Notched Izod Impact Strength				ISO 180/1A
-30°C	10	10	kJ/m ²	
23°C	15	25	kJ/m ²	
Multi-Axial Instrumented Impact Energy				ISO 6603-2
-30°C	6.00	--	J	
23°C	8.00	14.0	J	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	215	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	200	--	°C	ISO 75-2/A
Vicat Softening Temperature				
--	200	--	°C	ISO 306/B50
--	> 200	--	°C	ISO 306/B120
Melting Temperature ⁸	222	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C	2.0E-5	--	cm/cm/°C	
Transverse : 23 to 55°C	8.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	1.0E+12	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Electric Strength (23°C, 1.00 mm)	40	35	kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
23°C, 100 Hz	4.00	10.0		
23°C, 1 MHz	4.00	4.00		
Dissipation Factor				IEC 60250
23°C, 100 Hz	5.0E-3	0.20		
23°C, 1 MHz	0.015	0.12		
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94

1.60 mm	HB	--		
3.20 mm	HB	--		
Glow Wire Flammability Index (2.00 mm)	600	--	°C	IEC 60695-2-12
Oxygen Index ⁹	22	--	%	ISO 4589-2
Injection	Dry	Unit	Test Method	
Drying Temperature - Dry Air Dryer	80.0		°C	
Drying Time - Dry Air Dryer	2.0 to 6.0		hr	
Processing (Melt) Temp	270 to 290		°C	
Mold Temperature	80.0 to 120		°C	

NOTE

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|----|-------------------------------|
| 1. | 150x105x3mm, 80°C MT, 500 bar |
| 2. | 150x105x3mm |
| 3. | 150x105x3mm, 80°C MT, 500 bar |
| 4. | 150x105x3mm |
| 5. | 2.0 mm/min |
| 6. | 2.0 mm/min |
| 7. | 2 mm/min |
| 8. | 10°C/min |
| 9. | Procedure A |

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