

RTP 2502 FR

Polycarbonate + ABS

RTP Company

Message:

Glass Fiber - Flame Retardant - Non-PBBO/E - UL94 V-0

General Information			
UL YellowCard	E84658-251332		
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Moisture Content	0.020	%	
Primary Additive	15	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5520	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	5520	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	132	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	V-0		UL 94
3.00 mm	5VB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	

Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	243 - 274	°C
Mold Temperature	51.7 - 93.3	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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