

NEFTEKHIM PP 5213M (RCXP723)

Polypropylene Copolymer
Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.
It incorporates increased long-term thermal stability, thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited, improved properties preventing from film layers sticking.
Application: flat-slot extrusion metallized film.
Technical requirements: TU 2211-136-05766801-2006

General Information			
Features	Copolymer		
	Good Thermal Stability		
	Metallizable		
	Oxidation Resistant		
	Tack Free		
Uses	Film		
Forms	Pellets		
Processing Method	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	
Apparent Density	0.48 to 0.60	g/cm ³	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0 to 12	g/10 min	ASTM D1238
Ash Content	0.025 to 0.050	%	
Gel Content ¹			
> 200.0 µm	300	pcs/m ²	
500.0 to 700.0 µm	3.00	pcs/m ²	
0.700 to 1.50 mm	0.00	pcs/m ²	
1.50 to 2.50 mm	0.00	pcs/m ²	
Thermal Creep Temperature ²	70 to 80	°C	
Thermal-oxidative Deterioration (150°C)	6.3	day	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	75 to 82		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	27.0	MPa	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	950	MPa	ASTM D790
Thermal	Nominal Value	Unit	
Vicat Softening Temperature ³	130 to 138	°C	
NOTE			

1.	p.4.8 TU 2211-136-05766801-2006
2.	at load 0.46 H/mm ²
3.	in liquid medium under force 10 H

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