

Ferro PP TPP20AC06HB

Polypropylene Homopolymer

Ferro Corporation

Message:

Primary end use is for AC/heater blower wheels.

General Information			
Filler / Reinforcement	Talc,20% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	Homopolymer		
Uses	Automotive Applications		
	Housings		
	Protective Coverings		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.7	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.5	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	102		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	33.5	MPa	ASTM D638
Tensile Elongation (Break)	24	%	ASTM D638
Flexural Modulus	2700	MPa	ASTM D790
Flexural Strength (Yield)	53.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	37	J/m	ASTM D256
Unnotched Izod Impact (23°C)	580	J/m	ASTM D256
Gardner Impact	0.678	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	127	°C	
1.8 MPa, Unannealed	72.0	°C	
Injection	Nominal Value	Unit	

Drying Temperature	93.3	°C
Drying Time	2.0 to 3.0	hr
Rear Temperature	204 to 210	°C
Middle Temperature	210 to 213	°C
Front Temperature	213 to 216	°C
Nozzle Temperature	216 to 218	°C
Mold Temperature	43.3 to 54.4	°C
Back Pressure	0.138 to 0.345	MPa
Screw Speed	100 to 150	rpm
Clamp Tonnage	2.8 to 4.1	kN/cm ²
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.0:1.0	

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