

# MAXAMID™ PA6G33IM-BK10

Polyamide 6  
Pier One Polymers, Inc.

Message:  
MAXAMID™PC6G33 is available in natural and custom colors, internal and external lubricants, UV stabilized and other modifications. Further information and details are available upon request.

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Impact Modifier		
Features	Impact Modified		
Appearance	Black		
	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm <sup>3</sup>	ASTM D792
Ash Content	30 to 36	%	ASTM D4218
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	152	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	8000	MPa	ASTM D790
Flexural Strength (23°C)	231	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	210	°C	ASTM D648
Peak Melting Temperature	215	°C	ASTM D3418
Injection	Nominal Value	Unit	
Suggested Max Moisture	< 0.20	%	
Processing (Melt) Temp	232 to 288	°C	
Mold Temperature	65.0 to 120	°C	

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Recommended distributors for this material

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