KRATON® D1157 E

Styrene Butadiene Styrene Block Copolymer

Kraton Polymers LLC

Message:

Kraton D1157 E is a clear, linear block copolymer based on styrene and butadiene with bound styrene of 29.5% mass. It is supplied from Europe in the physical form(s) identified below in the grade nomenclature:

Kraton D1157 ES - supplied as porous pellets dusted with amorphous silica

Kraton D1157 ETM - supplied as powder dusted with talc for the North American market

Kraton D1157 E is used as a modifier of bitumen or thermoplastics and in compound formulations. It may also find use as an ingredient in formulating adhesives, sealants and coatings.

| General Information | | | |
|--|----------------------|-------------------|-----------------|
| Additive | Antioxidant | | |
| Features | Antioxidant | | |
| | Copolymer | | |
| | | | |
| Uses | Adhesives | | |
| | Asphalt Modification | | |
| | Coating Applications | | |
| | Compounding | | |
| | Sealants | | |
| | | | |
| Appearance | Clear/Transparent | | |
| Forms | Pellets | | |
| | Powder | | |
| | | | |
| Processing Method | Coating | | |
| | Compounding | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.940 | g/cm ³ | ISO 2781 |
| Apparent Density | 0.40 | g/cm³ | ASTM D1895B |
| Melt Mass-Flow Rate (MFR) (200°C/5.0 kg) | 3.5 to 6.5 | g/10 min | ISO 1133 |
| Antioxidant Additive | > 0.15 | % | Internal Method |
| Ash Content | | | |
| ES | 0.10 to 0.40 | % | ISO 247 |
| ETM | 4.0 to 6.0 | % | Internal Method |
| Polystyrene Content | 29 to 31 | % | Internal Method |
| Solution Viscosity - (Toluene) 25%wt (25°C) | 1.3 to 1.9 | Pa·s | Internal Method |
| Total Extractables | < 1.0 | % | Internal Method |
| Volatile Matter | < 0.30 | % | Internal Method |

| Hardness | Nominal Value | Unit | Test Method |
|---|----------------------------------|------|-------------|
| Durometer Hardness (Shore A, 15 sec, | | | |
| Compression Molded) | 70 | | ASTM D2240 |
| Elastomers | Nominal Value | Unit | Test Method |
| Tensile Stress ¹ (300% Strain) | 2.90 | MPa | ISO 37 |
| Tensile Strength ² (Yield) | 28.0 | MPa | ISO 37 |
| Tensile Elongation ³ (Break) | 800 | % | ISO 37 |
| NOTE | | | |
| | Typical properties determined on | | |
| 1. | film cast from toluene solution | | |
| | Typical properties determined on | | |
| 2. | film cast from toluene solution | | |
| | Typical properties determined on | | |
| 3. | film cast from toluene solution | | |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

