

UBESTA 3030 JI6L

Polyamide 12
UBE Engineering Plastics, S.A.

Message:

UBESTA 3030 JI6L is a plasticized and impact modified PA12 grade. The material is stabilized against weatherability. The grade is mostly applied for multilayer tubes. It shows excellent bonding to ETFE and other fluoroplastics.

General Information			
Additive	Impact modifier		
	Plasticizer		
Features	Impact modification		
	Plasticized		
	Impact resistance, good		
	Workability, good		
	Good adhesion		
Uses	Pipe fittings		
Appearance	Black		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	1.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	2.0	%	ISO 294-4
Flow direction	0.70	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	59		ISO 2039-2
Durometer Hardness (Shore D)	67		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	29.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	19	%	ISO 527-2
Fracture	200	%	ISO 527-2
Flexural Modulus	500	MPa	ISO 178
Flexural Stress	23.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA

-40°C, complete fracture	15	kJ/m ²	ISO 179/1eA
23°C, local fracture	120	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	80.0	°C	ISO 75-2/B
1.8 MPa, not annealed	42.0	°C	ISO 75-2/A
Melting Temperature (DSC)	176	°C	ISO 3146
CLTE - Flow	1.8E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Additional Information			

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357. Tensile Strain at Break, ISO 527: >200% Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 7 mg

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